

A Numerical Model for the Prediction of Crack Initiation on a Gear's Tooth

J. A. Brandão ⁽¹⁾, J. Seabra ⁽²⁾, M. J. Castro ⁽³⁾
mem05037@fe.up.pt, jseabra@fe.up.pt, mjdc@fe.up.pt

- (1) *Instituto de Engenharia Mecânica e Gestão Industrial, Leça do Balio, Portugal*
(2) *Faculdade de Engenharia da Universidade do Porto, Portugal*
(3) *Instituto Superior de Engenharia, Instituto Politécnico do Porto, Portugal*

Abstract

A numerical model for the prediction of crack initiation on a gear's tooth is presented. This is achieved by solving separately the dry rough contact problem and the smooth elastohydrodynamic one in regard to the surface normal and tangential stress distributions for each instant in the load cycle. The solutions are then combined in order to obtain the rough elastohydrodynamic solution by means of a load sharing function (see *fig. 1*).

The bulk stresses are subsequently obtained for the entire load cycle, taking also into account any initial residual stresses due to material heat treatment or grinding operations; following which the Dang Van multi-axial fatigue criterion is applied to each point. The areas where the criterion is violated are thus identified as crack initiation areas (see *fig. 2*).

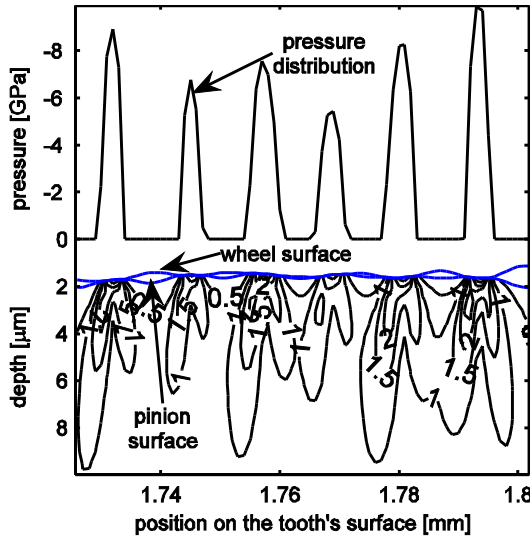


Figure 1: Pressure distribution and Von Mises shear stress [GPa]

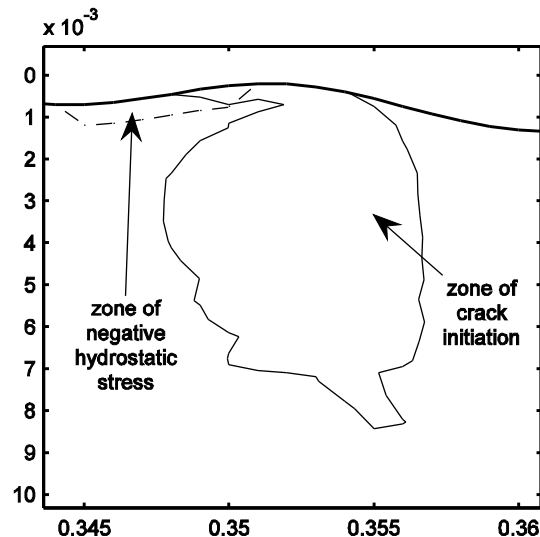


Figure 2: Example of a crack initiation area under a roughness peak—distances in [mm]

Bibliography

- (1) Dang Van, K., Griveau, B., Message, O., **On a new multiaxial fatigue limit criterion: theory and application**, 1989, *Biaxial and Multiaxial Fatigue, EGF 3*, Mechanical Engineering Publications, London, pp. 479-496.
- (2) Polonsky, I. A., Keer, L. M., **A numerical method for solving rough contact problems based on the multi-level multi-summation and conjugate gradient techniques**, 1999, *Wear* Vol. 231 pp. 206-219.
- (3) Seabra J., Sottomayor, A., Campos, A., **Non-Newtonian EHL model for traction evaluation in a roller-inner ring contact in a roller bearing**, 1996, *Wear* Vol. 195, pp. 53-65.
- (4) Castro, M. J., Seabra, J., **Coefficient of friction in mixed film lubrication: gear vs. Twin-disks**, *Proceedings of the Institution of Mechanical Engineers, Part 7, Journal of Engineering Tribology* (in press)
- (5) Oila, A., Bull, S. J., **Phase transformations associated with micropitting in rolling/sliding contacts**, 2005, *Journal of Material Science* Vol. 40, pp. 4767-4774.